

# Work Order ID 67246

Monday, March 14, 2011 10:27:43 AM

BLUE



Page 1

Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 3/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CZ Date: 11/03/14 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-411 CHG006

S u l o s / 03

for BG 11-4-28

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

1/5/200

120

0.00



QC4- 100% Inspect kits for completeness

Memo

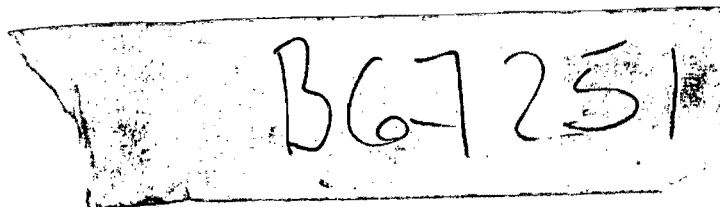
0.00

QC

Quality Control

S u l o s / 03

TD



**Work Order ID 67246**

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Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 3/14/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-411 Location: PPP Rev:								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/5/3 SP

11/5/11  
ME

11-05-06

# Picklist Print

Monday, March 14, 2011 10:27:39 AM

Page 1

Work Order ID: 67246

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue




Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No				Each	372.0000		8			

### Location

### Loc Qty

### Loc Code

ST354

372

112431

1

114941

71

115936

100

116191

200

AN4-6A

Purchased

No



Bolt

Each

1,418.000

12

### Location

### Loc Qty

### Loc Code

ST356

1418

112933

96

113149

17

115108

5

115936

200

116191

300

116400

400

116924

400

AN4C5A

Purchased

No



BOLT

Each

434.0000

1

### Location

### Loc Qty

### Loc Code

ST346

434

112243

434

# Picklist Print

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Work Order ID: 67246

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-11A  
Bolt

Purchased No

Each 57.0000

Location	Loc Qty	Loc Code
ST337	57	
115422	2	
116419	25	
116978	30	

AN5-12A  
Bolt

Purchased No

Each 38.0000

Location	Loc Qty	Loc Code
ST338	38	
112314	38	

AN5-13A  
Bolt

Purchased No

Each 80.0000

Location	Loc Qty	Loc Code
ST338	80	
116003	80	

AN960C416  
washer

NAS1149C0463  
R

Purchased No

Each 29.0000

Location	Loc Qty	Loc Code
ST346	29	
100993	29	

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Work Order ID: 67246

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD10 NAS1149D0363J Purchased No

Each 24.0000

8



Washer



M116583

Location

Loc Qty

Loc Code

ST298

24

105792

2

107715

6

112279

16

AN960JD416 NAS1149D0463J Purchased No

Each 30.0000

24



Washer



M117065

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD516 NAS1149D0563J Purchased No

Each 34.0000

8



Washer



M117091 11/5/2

Location

Loc Qty

Loc Code

ST298

34

103694

18

107534

12

109287

4

# Picklist Print

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Work Order ID: 67246



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D206-642-441

Manufactured No

Each

6.0000

1



Replacement Skidtube



67201

*[Handwritten signature]*

Location

Loc Qty

Loc Code

FG080

6

24739

1

30265

1

30266

1

30940

1

31066

1

35469

1

D206-648-013

*Chlorizer*

Manufactured No

Each

4.0000

1



GHW Modification



B69104

Location

Loc Qty

Loc Code

FG120

4

66451

4

ATT: BLUE LUG

D2652

Manufactured No

Each

229.0000

16



Bushing



B66934 11/5/2011

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

185

65049

64

66124

121

# Picklist Print

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Work Order ID: 67246

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

Each

568.0000



Set Screw



10

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

250

66955

250

ST021

268

61331

18

65115

250

D2932-1

Manufactured No

Each

2.0000



Saddle LH Out, 206



1

Location

Loc Qty

Loc Code

ST421

2

66397

2

ATT: BLUE

D2933-1

Manufactured No

Each

0.0000



Saddle LH In, 206



1

ATT: BLUE

D2934

Manufactured No

Each

21.0000



Saddle Spacer



2

Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

15

66043

15

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Shop Packet Print

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# Picklist Print

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Work Order ID: 67246

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

Each

80.0000



Saddle Spacer



2  
~~366564~~

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST027

80

63558

9

66564

71

2  
1  
*[Handwritten signature]*

D2938-1

Manufactured No

Each

7.0000



Saddle LH Out, 206



Location

Loc Qty

Loc Code

ST421

4

66399

4

ST428A

3

66251

3

1  
*[Handwritten signature]*

ATT: BLUE

D2939-1

Manufactured No

Each

3.0000



Saddle LH In, 206



1  
B67262 11/5/2sf

Location

Loc Qty

Loc Code

ST421

3

66400

3

ATT: BLUE



# Picklist Print

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

Each

10.0000



Tow Ring



1  
sf

Location

Loc Qty

Loc Code

ST420

8

66386

8

ST464

2

50387

1

64071

1

1  
sf

ATT: BLUE

D3413-1

Manufactured No

Each

50.0000



Ring



1  
sf

Location

Loc Qty

Loc Code

ST420

23

62961

9

66387

14

ST473

27

51586

1

53446

1

65294

10

66945

15

1  
sf

ATT: BLUE

D3456-1

Manufactured No

Each

61.0000



Washer



1  
B68748 n/s/2sf

Location

Loc Qty

Loc Code

ST054

61

63239

2

64282

9

66848

50

1  
sf

# Picklist Print

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Work Order ID: 67246

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

25.0000



Washer



2  
B67779

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

15

45913

1

66030

14

MS21042L3

Purchased

No

Each

2,356.000



Nut



8

Location

Loc Qty

Loc Code

ST300

2356

116391

756

116540

800

116549

800

8

MS21042L4

Purchased

No

Each

4,370.000



Nut



12  
11/5/12 SD

Location

Loc Qty

Loc Code

ST300

4370

1123143

2

115589

10

115621

20

116188

2338

116823

2000

12

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Work Order ID: 67246



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 3/14/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

751.0000



Nut



1  
11/15/09

Location

Loc Qty

Loc Code

ST301

751

114523

5

114784

2

116188

444

116549

300